

Date: Tuesday, 05/08/2008 7:57:01 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 40986		
Estimate Number	: 10175		
P.O. Number	:	Part Number	: D2570
This Issue	: 05/08/2008 S.O. No. :	Drawing Number	: D2570 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 40197	Material	:
Written By	: <u>J.L.M. 05.08.05</u>	Due Date	: 12/08/2008
Checked & Approved By	:	Qty:	<u>107</u> Um: Each
Comment	: Est E 02.08.29 Re-format, Removed finishing; Material changeK J est F 07.07.06 rev B dwg EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar 0.750
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Comment: Qty.: 0.0810 f(s)/Unit Total : 8.0955 f(s)
 Material: Ø0.750 AISI 303 SS Rod (M303R0.750)
 Batch M108220

J.F. 08/08/06

(108)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Machine as per folio FA198
 Deburr

J.F. 08/08/06

(108)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/08/06

(108)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

N.A./gmk 08/08/08

(107)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 5737

J.F. 08/08/08 (107)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40986

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



187

Comment: FINAL INSPECTION/W/O RELEASE

208/08/11

Job Completion

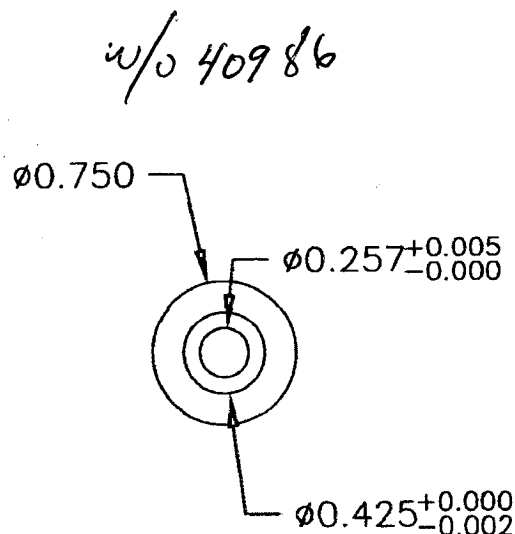
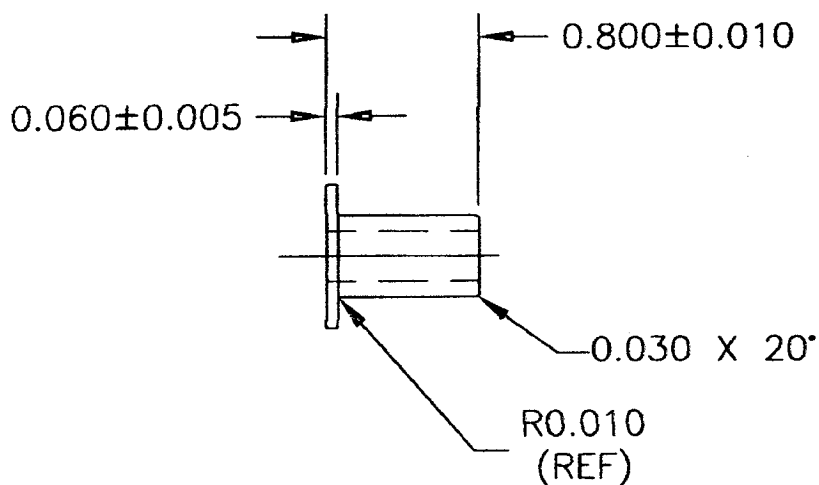


CMF 08-08-08



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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